	Figure 4 A, B, C, and D are views and a cross section of the present invention; Figure 5 A, B, and C are views of another embodiment of the present invention; Figure 6 B and F are views of another embodiment of the present invention. Figure 6 H is a view of the bose.	
1	Figure 4.4. B. C. and D. are views and a cross section of the	
1	Figure 4 A, B, C, and D are views and a cross section of the	
2	present invention;	
3	rigure 3 A, B, and C are views of another embodiment of the	
4	present invention;	
5	rigure 6 B and F are views of another embodiment of the	
6	present invention, rigate of rist a view of the nose,	
7	Figure 7 B and F are views of a flange;	
8	Figure 8 is a cross sectional view of the present invention;	
9	Figure 9 is a cross sectional view of the present invention;	
10	Figure 10 is a front view of the bearing support;	
11	Figures 11 and 11F are a view of another embodiment of the	
12	present invention, Figure 11 E is a view of the extended shaft;	
13	Figure 12 F, B, S and A, B, C are views of another	
14	embodiment of the present invention;	
15	Figure 13 is a view of an attachable handle;	
16	Figure 14 is a view of other embodiments of the present	
17	invention;	
18	Figure 15 is a detailed view of Figure 14;	
19	Figure 16 is a schematic of the power train; and,	
20	Figure 17 is a view of the clutch arrangement and a view of	
21	the flexible shaft sleeve.	
22	DESCRIPTION OF A PREFERRED EMBODIMENT	
23	Referring now to the drawing, there is illustrated in Figures	
24	1A through 1E an embodiment of an arrangement fabricated according	
25	to the teaching of the present invention and generally designated 10.	
26	Figure 1A illustrates a rotary tool support generally designated 301	
27	mountable within a hand piece generally designated 401. The hand	
28	piece 401 is fabricated to form a guard around a selected portion of the	
29	cutting surface 302. This embodiment is adapted to be attachable to a	



inadequate separation between the cutting surface 302 and the fleshy 1 material. An external guard 406 may be mounted on the base 415 to 2 enhance the separation of the fleshy material from the cutting surface 3 302. Posts 422 are mounted near the cutting surface 302. Figures 12 4 A, B and C illustrate three shapes, left, right and balanced, respectively 5 of a type of extended guard 406 which may be removably attached to the 6 7 base 415 to provide extra separation between the fleshy material and the cutting surface 302. Each extended guard 406 is fabricated with walls 8 423 forming holes engagable with the posts 422. Wall 424 forms an 9 opening to expose the cutting surface 302 and wall 425 forms an 10 opening communicating with the orifice 410. Wall 426 forms a shallow 11 channel in the base 415 into which the lower edge 427 of the extended 12 guard 406 may be inserted. Wall 431 forms a retaining hole in each 13 side of the base 415. A wedge arrangement 428 having an offset head 14 15 429 and a pin 430 is insertably removable by pin 430 into a selected retaining hole 431 whereby the wedge arrangement 428 is rotated by 16 handle 432 to a position wedging the extended guard 406 securely into 17 place by means of the offset head 429. 18 An attachable handle generally designated 501 is illustrated 19 by Figure 13. This handle may be mounted on the remote end of the 14 20 inch base 415 like a pistol grip to provide a leveraged advantage 21 especially for inserting and guiding the extended arrangement assembled 22 to the rear molars for removing tooth material. This handle incorporates 23 a clamp 502 removably mountable over the end of the base 415 to a 24 position remote from the cap 416. Walls 503 form a threaded hole in the 25 clamp 502 that accepts an extended screw 504 which upon being 26 threaded into threaded hole 503 secures the handle 501 in place as well 27 as preventing movement of clamp 502. 28 Other arrangements that are especially useful for the care of 29 the rear molars is illustrated in Figure 14 and 15. As shown in 30

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Figure 15, the base 415 providing support for the shaft 303 within 1 bearing support sleeve 304, all similar to the above embodiments but a 2 set of gears 428 are mounted on the shaft 303 to change the profile of 3 the shaft 303 by ninety degrees. This embodiment is particularly useful 4 with the cut-off disk 310 mounted therein in a position which is 5 essentially horizontal. The cut-off disk can be easily positioned to score 6 a portion of a tooth to be chipped off or used to polish and smooth 7 selected teeth even in the rear portions of the horse's mouth. 8 The arrangement illustrated in Figure 14 is fabricated 9 according to the above teaching but incorporates a set of gears 428 10 mounted within the base 415. The gears 429 are adapted to change the 11 rotational motion of the shaft 303 to a reciprocating motion. In the 12 preferred embodiment, the reciprocating motion is approximately 1/4 13 inch back and forth. A tool pad 430 is removably attachable to a 14 reciprocating tool handle 429. The tool pad 430 has a flat cutting 15 surface and is particularly useful for the care and maintenance of the 16 rear most molars in the horse's mouth. The hand piece 415 may be 17 pistol shaped to supply leverage and to provide adequate mounting for 18 the set of gears 428 within the hand piece 415 at a point that is not 19 inserted into the mouth of the horse. 20 The units in the preferred embodiment are fabricated of a 21 preselected material such as aluminum, chosen to be lightweight, 22 strong, easily machined and able to function in a wet environment. The 23 surface of the aluminum may be anodized to protect the material from 24 corrosion. A lightweight urethane material is preferred for the slip on 25 extended guard 406 shown in Figure 1 C. 26 Figure 16 is a schematic representation of the power train 27 generally designated 201. The basic configuration is a selected motor 28 101. The tools may be mounted directly onto the shaft of the motor 101 29

or separated from the motor 101 by a flexible shaft 204 as discussed

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above. Both configurations provide a direct connection between the 1 motor 101 and the cutting surface 302 of the tool. In the preferred 2 embodiment of the power train 201, an adjustable torque clutch 206 is 3 included. Should the preselected torque of the clutch 206 be exceeded 4 during use of the arrangement fabricated according to the teachings of 5 this invention, the clutch 206 will disengage the powered motion of the 6 motor 101 from the tool thereby minimizing possible injury to the horse 7 or user and allow the user to safely clear any obstruction of the 8 arrangement before continuing use. 9 Figure 17 illustrates a clutch 206 having a set of clutch 10 plates 207, a torque adjustment knob 208 that sets the tension between 11 the clutch plates 207. An end adapter 209 compatible with the flexible 12 shaft 204 is mounted on the clutch 206 remote from the motor 101. The 13 clutch 206 is mounted within the collet 202 of the motor 101. 14 A clutch housing 210 is fabricated to slip over the clutch 15 206 and onto the motor 101 to a position whereby the end adapter 209 16 is engagable by the end of the flexible shaft 204 which is mounted within 17 the clutch housing 210. A sliding window 211 may be mounted on the 18 clutch housing 210 to allow easy access by the user to the torque 19 adjustment knob 208. 20 Figure 6 illustrates a collar 212 fabricated from stainless 21 steel and mounted on the flexible shaft 204 remote from the end of the 22 flexible shaft mounted to the clutch housing 210. The collar 212 is 23 fabricated with a catch 213 engagable by the latch 413 mounted on the 24 base 415 of the hand piece 401 when the collar 212 is inserted within 25 access channel 418. The rotational motion of the motor 101 is 26 selectively, interruptably transmitted to the clutch 206, through the 27

flexible shaft 204 engagable with the flexible shaft adapter 312 to the

28

cutting surface 302.